



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-041
Job Sheet 169440



Part No: D5149-041

Job Qty: 4 ea

Part Name: Fwd Step Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/18/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	4 Ea		12/16/17	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	4 pcs		12/18/17	0.00	1.39	Small Fab-8		MCC
120	QC	4 pcs		12/18/17	0.00	0.00	QC5		38
130	Packaging	4 pcs		12/18/17	0.00	0.00	Packaging3-2		9-88 GA
140	QC21-SA	4 Ea		12/18/17	0.00	0.00	QC21		21 9-88

DEC 19 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5149-041W - wip	4	0	0	0
	D5151-1 GA	4	14	0	0

Part Specifications

Specifications could not be found.

Plex 12/11/17 3:26 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐**Dart Aerospace Ltd.**
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com
**Fwd Step Base Assembly****PART NO: D5149-041****Revision:****Operation: Start up Operation****Change No:****Mfg Date: 12/18/17****Job No: 169440****ON**
 Network ☐
 Scrap ☐
 In-as-is ☐
 Improved ☐

 Skid-tube ☐
 Machining ☐
 Thermoforming ☐
 Large Fab ☐

 Cross tube ☐
 Small Fab ☐
 Finishing ☐
 Composite ☐

 Water Jet ☐
 Prod. Eng. Coord. ☐
 Rec/Store/Packaging ☐
 Supplier ☐

 Engineering ☐
 Quality ☐
 Other ☐

QTY Effective :

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**FAULT CATEGORY**

ve

☐ Temperature/Cure
☐ Set-up
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Misabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

Substation

Past Expiry Date

Misidentified

Product Improvement

Process Improvement

Manufacturing Process

Past Due

Wave/Twist in Tube
Marks/Chatter

OTHER :